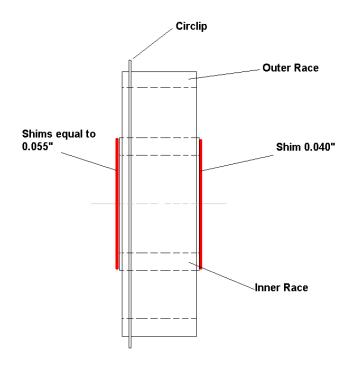
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Information & Instructions for 127-020_22A465 Bearing, Main Shaft Sprite & Midget 1098cc -1275cc 1963-1974

Contents of Kits

1 x 22A465 Bearing 1 x 6K558 Circlip (fitted to bearing) 2 x 40 thou shims 1 x 10 thou shim 1 x 3 thou shim 1 x 5 thou shim

This information is a supplement to the factory workshop manual which covers all aspects of removal, disassembly and assembly. The information we have prepared focuses on the spacing of the relevant bearing in the gearbox. Originally, this bearing would have an inner race 0.720" thick. The new item will have an inner race thickness of between 0.625" and 0.627". The supplied shims must be fitted in order to locate the bearing correctly. A diagram of this is shown below. Due to varying wear on individual gearboxes, we have supplied a 3 thou and a 5 thou shim.



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